

Material Safety Data Sheet

TC-4206 PART B

Date of Preparation: 09/19/2005

Revision: 09/19/2005

Section 1 - Chemical Product and Company Identification

Product Name: TC-4206 PART B

Product Class: Epoxy Hardener

Chemical Type: Polyamidoamine

Manufacturer: BJB Enterprises, Inc., 14791 Franklin Avenue, Tustin, CA 92780, Phone (714) 734-8450, Fax (714) 734-8929, (M-Th: 8-4:30, F: 7:30-4), Emergency Phone: Chemtrec (800) 424-9300 or (703) 527-3887

Section 2 - Composition / Information on Ingredients

Ingredient Name	CASRN	% wt
1. Polyamidoamine	68082-29-1	50-60
2. Calcium carbonate	1317-65-3	30-40
3. Triethylenetetramine	112-24-3	10-15

Section 3 - Hazards Identification

☆☆☆☆☆ Emergency Overview ☆☆☆☆☆

Appearance: Paste; Odor: Amine; Avoid skin contact. Avoid breathing vapors. *Warning!* Can cause severe eye irritation. Irritating if inhaled. Use in well-ventilated areas. Combustion products may be harmful to breath.

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Potential Health Effects

Primary Entry Routes: Skin contact.

Inhalation/Ingestion: May cause irritation and sensitization to respiratory system.

Eye: Can cause irritation.

Skin: May cause irritation and possible allergic sensitivity with repeated contact.

Medical Conditions Aggravated by Long-Term Exposure: Acute asthma or prior sensitization to amine fumes; skin conditions

Section 4 - First Aid Measures

Inhalation: Not likely. Remove to fresh air environment.

Ingestion: If swallowed, call a physician immediately. Remove stomach contents by gastric suction or induce vomiting only as directed by medical personnel. Never give anything by mouth to an unconscious person.

Eye Contact: Flush eyes with clean, lukewarm water or saline eyewash for 15 minutes. Obtain medical attention if irritation develops.

Skin Contact: Remove contaminated clothing and wash affected areas well with soap and water. Launder contaminated clothing before use.

Note to Physicians: Treat any ill effects symptomatically.

Section 5 - Fire-Fighting Measures

Flash Point/Method: >200°F (>93°C) PMCC

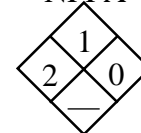
Extinguishing Media: Carbon dioxide, dry chemical, foam or water spray.

Unusual Fire or Explosion Hazards: Decomposition and combustion are toxic.

Fire-Fighting Instructions: Cool fire exposed containers with water spray. Remove containers from fire area if possible. Do not release runoff from fire control methods to sewers or waterways.

Fire-Fighting Equipment: Firefighters must wear positive pressure self-contained breathing apparatus (SCBA) for fighting large fires. Consider the use of unmanned hose holders or monitor nozzles when fighting large fires.

NFPA



Section 6 - Accidental Release Measures

Spill /Leak Procedures: Provide adequate ventilation and wear personal protective equipment. Evacuate personnel as a precaution. Prevent product spill from entering sewers, streams, or drinking water supplies. Collect liquid or soak up with inert filler or an absorbent such as dry earth, sand or oil absorbent (sweeping) compound. Collect liquid into suitable containers for disposal.

Containment: For large spills, dike ahead of spill for later absorption, clean up and disposal.

Section 7 - Handling and Storage

Handling Precautions: Causes eye and skin irritation. Avoid contact with eyes, skin, and clothing. Avoid breathing vapor directly over open container.

Storage Requirements: Store in a cool, dry place away from excessive heat in original or similar waterproof containers. Avoid unnecessary contact. Protect from freezing. Containers should be tightly sealed to prevent contamination with foreign materials.

Shelf life: 12 months from date of shipment under manufacturers recommended storage conditions.

Section 8 - Exposure Controls / Personal Protection

Exposure Limits:

Polyamidoamine(68082-29-1):

Not established

Calcium carbonate (1317-65-3):

OSHA PEL: 15 mg/m³ (TWA) total dust; 5 mg/m³ (TWA) respirable fraction

NIOSH REL: 10 mg/m³ (TWA) total dust; 5 mg/m³ (TWA) respirable dust

Triethylenetetramine (112-24-3):

Not established

Eye Protection Requirements: Safety goggles or glasses are recommended. Plastic face shield should be worn for complete face protection.

Skin Protection Requirements: Impermeable gloves should be worn. Employees should wash their hands and face before eating, drinking or using tobacco products.

Ventilation/Respiratory Requirements: Exhaust ventilation recommended. An organic vapor cartridge or fresh air supplied respirator may be necessary for certain applications. Consider the type of application, environmental concentrations and other materials being used concurrently when determining respirator use and selection. Observe OSHA regulations for respirator use (29 CFR 1910.134).

Additional Protective Measures: Safety showers and eye wash stations should be easily accessible to the work area. Working training is important. Follow all label precautions.

Section 9 - Physical and Chemical Properties

Flash Point/Method: >200°F (>93°C) PMCC

Physical State: Paste

Odor: Amine

Vapor Pressure: <1 mm Hg @ 70°F (21°C)

Specific Gravity (H₂O=1): 1.24

pH: N/A

Water Solubility: Moderate – emulsifies

Boiling Point: >400°F (204°C)

% Volatile: 0.033

V.O.C. (ref EPA meth 24): 0.4 g/l

Section 10 - Stability and Reactivity

Stability: Stable at room temperature in closed containers under normal storage and handling conditions.

Polymerization: Hazardous polymerization will not occur.

Chemical Incompatibilities/Conditions to Avoid: Strong oxidizers and acids.

Hazardous Decomposition: Decomposition and combustion products are toxic consisting of carbon monoxide, aldehydes, and nitrogen oxides.

Section 11- Toxicological Information

Animal Toxicity:

Polyamidoamine (68082-29-1):

LD50 Oral (rat): 5,000 mg/kg

Calcium carbonate (1317-65-3):

Not established

Triethylenetetramine (112-24-3):

LD50 Oral (rat): 2,500 mg/kg

LD50 Dermal (rabbit): 805 mg/kg

Section 12 - Ecological Information

No Ecological Information Available

Section 13 - Disposal Considerations

Waste Disposal Method: Dispose of in compliance with federal, state, or local environmental control regulations.

Section 14 - Transport Information

DOT
Not regulated

IATA/ICAO
Not regulated

IMO/IMDG
Not regulated

Section 15 - Regulatory Information**U.S. Federal Regulations:****OSHA:**

This document has been prepared in accordance with the MSDS requirements of the OSHA Hazard Communication Standard.

SARA TITLE III:

Sections 311/312 Hazard Classification:

None

Section 313: This product contains the following substances subject to the reporting requirements of EPCRA, Section 313 and 40 CFR Part 372:

None

TSCA: This product or its components are listed in, or exempt from, the TSCA inventory requirements.

This product contains the following substances subject to export notification under Section 12 (b) of TSCA:

None

Section 16 - Other Information

Reason for Issue: Revision to sections 2, 3, 8, 9, 11, 13 & 15

Prepared By: Gus Alidad

Approval Date: 09/19/2005

Supersedes Date: 04/09/1999

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