

# Material Safety Data Sheet

TC-1650 PART A

Date of Preparation: 03/04/2003

Revision: 03/04/2003

## Section 1 - Chemical Product and Company Identification

**Product Name:** TC-1650 PART A

**Product Class:** Epoxy Resin

**Chemical Type:** Bisphenol A Diglycidyl Ether polymers, filler mixture

**Manufacturer:** BJB Enterprises, Inc., 14791 Franklin Avenue, Tustin, CA 92780, Phone (714) 734-8450, Fax (714) 734-8929, (M-Th: 8-4:30, F: 7:30-4), Emergency Phone: Chemtrec (800) 424-9300 or (703) 527-3887

## Section 2 - Composition / Information on Ingredients

Ingredient Name	CASRN	% wt
1. DGEBA Epoxy Resin	25068-38-6	<30
2. Triglycidyl-Amino Phenol Novolac Resin	028064-14-4	<5
3. Cyclo Aliphatic based Diglycidyl Ether	2425-79-8	<10
4. Non ferrous metal powder	7429-90-5	<50

**Trace Impurities:** N/A

Ingredient	OSHA PEL		ACGIH TLV		NIOSH REL		NIOSH IDLH
	TWA	STEL	TWA	STEL	TWA	STEL	
#1	NE	NE	NE	NE	NE	NE	NE
#2	NE	NE	NE	NE	NE	NE	NE
#3	NE	NE	NE	NE	NE	NE	NE
#4	NE	NE	NE	NE	NE	NE	NE

## Section 3 - Hazards Identification

### ☆☆☆☆☆ Emergency Overview ☆☆☆☆☆

Appearance: Viscous liquid ; Odor: Slight; Avoid skin contact. Avoid breathing vapors. May cause eye and skin irritation. Harmful if inhaled. Use in well-ventilated areas. Burning material will generate trace amounts of toxic fumes/gases.

**HMIS**  
**H** 1  
**F** 1  
**R** 0  
**PPE**<sup>†</sup>  
<sup>†</sup>Sec. 8

### Potential Health Effects

**Primary Entry Routes:** Eye and skin contact.

**Inhalation/Ingestion:** Excessive vapors caused by heat or spray mist can cause respiratory problems. May cause gastric irritation.

**Eye:** May cause irritation.

**Skin:** May cause irritation and possible allergic sensitivity with repeated contact.

**Medical Conditions Aggravated by Long-Term Exposure:** Acute asthma.

## Section 4 - First Aid Measures

**Inhalation:** Not likely. Remove to fresh air environment.

**Ingestion:** If swallowed, call a physician immediately. Remove stomach contents by gastric suction or induce vomiting only as directed by medical personnel. Never give anything by mouth to an unconscious person.

**Eye Contact:** Flush eyes with clean, lukewarm water for 15 minutes. Obtain medical attention if irritation develops.

**Skin Contact:** Remove contaminated clothing and wash affected areas well with soap and water. Launder contaminated clothing before use.

**Note to Physicians:** Treat any ill effects symptomatically.

## Section 5 - Fire-Fighting Measures

**Flash Point/Method:** >230°F (110°C) closed cup.

**Extinguishing Media:** Carbon dioxide, dry powder, foam or water spray.

**Unusual Fire or Explosion Hazards:** Polymerizes at temperatures above 356°F (180°C). Unstable at high temperatures.

**Fire-Fighting Instructions:** Cool fire exposed containers with water spray. Remove containers from fire area if possible. Do not release runoff from fire control methods to sewers or waterways.

**Fire-Fighting Equipment:** Firefighters should wear positive pressure self-contained breathing apparatus (SCBA) and consider use of unmanned hose holders or monitor nozzles for fighting large fires.



## Section 6 - Accidental Release Measures

**Spill/Leak Procedures:** Provide adequate ventilation and wear personal protective equipment. Evacuate personnel as a precaution. Prevent product spill from entering sewers, streams or drinking water supplies. Collect liquid or soak up with inert filler or an absorbent, such as dry earth, sand or oil absorbent (sweeping) compound. Collect material into suitable containers for disposal. Wash area with dilute ammonia solution.

**Containment:** For large spills, dike ahead of liquid spill for later neutralization, absorption, clean up and disposal.

## Section 7 - Handling and Storage

**Handling Precautions:** Avoid contact with eyes, skin and clothing. Avoid breathing vapor over open container.

**Storage Requirements:** Store in a cool, dry place away from excessive heat in original or similar waterproof containers. Avoid unnecessary contact. Protect from freezing. Containers should be tightly sealed to prevent contamination with foreign materials.

**Shelf life:** 12 months from date of shipment under manufacturers recommended storage conditions.

## Section 8 - Exposure Controls / Personal Protection

**Eye Protection Requirements:** Safety goggles or glasses are recommended. Plastic face shield should be worn for complete face protection.

**Skin Protection Requirements:** Impermeable gloves should be worn. Employees should wash their hands and face before eating, drinking or using tobacco products.

**Ventilation/Respiratory Requirements:** Exhaust ventilation recommended. An organic vapor cartridge or fresh air supplied respirator (NIOSH certified) may be necessary for certain applications. Consider the type of application, environmental concentrations and other materials being used concurrently when determining respirator use and selection. Observe OSHA regulations for respirator use (29 CFR 1910.134).

**Additional Protective Measures:** Safety showers and eye wash stations should be easily accessible to the work area. Training is important. Follow all label precautions.

## Section 9 - Physical and Chemical Properties

**Physical State:** Liquid

**Appearance and Odor:** Viscous liquid/slight

**Vapor Pressure:** <0.1 mm Hg

**Specific Gravity (H<sub>2</sub>O=1):** 1.8

**pH:** N/A

**Water Solubility:** Insoluble

**Boiling Point:** Gels @ 356°F (180°C)

**% Volatile:** Trace

**V.O.C. (ref EPA meth 24):** <1 g/l

## Section 10 - Stability and Reactivity

**Stability:** Stable at room temperature in closed containers under normal storage and handling conditions.

**Hazardous Polymerization:** Polymerizes at temperatures above 356°F (180°C).

**Chemical Incompatibilities/Conditions to Avoid:** Strong acids and bases, amines and oxidizers.

**Hazardous Decomposition:** Thermal oxidative decomposition may produce toxic and irritating combustion products including carbon monoxide.

## Section 11- Toxicological Information

No Toxicological Information Available

## Section 12 - Ecological Information

No Ecological Information Available

## Section 13 - Disposal Considerations

**Waste Disposal Method:** Incinerate or approved landfill burial unless prohibited. Dispose of in compliance with federal, state or local environmental control regulations.

**Section 14 - Transport Information**

**DOT**  
Not regulated

**IATA/ICAO**  
Not regulated

**IMO/IMDG**  
Not regulated

**Section 15 - Regulatory Information****U.S. Federal Regulations:****OSHA:**

This document has been prepared in accordance with the MSDS requirements of the OSHA Hazard Communication Standard.

**SARA TITLE III:**

Sections 311/312 Hazard Classification:

None

Section 313: This product contains the following substances subject to the reporting requirements of EPCRA, Section 313 and 40 CFR Part 372:

None

**TSCA:** This product or its components are listed in or exempt from the TSCA inventory requirements.

This product contains the following substances subject to export notification under Section 12 (b) of TSCA:

None

**Section 16 - Other Information**

**Reason for Issue:** Reviewed – no changes required

**Prepared By:** S.F. Marks

**Approval Date:** 03/04/2003

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