

HANDLING PROPERTIES:

Mix Ratio (by weight):

Part A..... 100 parts by weight
Part B 20 parts by weight

Specific Gravity (gm/cc):

Part A..... 1.15
Part B 1.00

Mixed Viscosity, (cps) 2,100

Work Life @ 77°F (25°C) 1 lb. mass..... 35 minutes

Demold Time..... 24 hours

POST CURING:

All physical property results are based upon post-curing this system. The following procedure provides the best results:

- 1) 150°F (66°C) for 1.5 to 2 hours
- 2) 250°F (121°C) for 2 hours
- 3) 300°F (149°C) for 1 hour
- 4) 350°F (177°C) for 1 hour

Allow to cool in the oven. This procedure provides further stabilization and eliminates possible thermal shocks for cavity tools that are temporarily clamped together for curing purposes.

PACKAGING:

Gallon Kits 9 lbs. A, 1.8 lbs. B
5 Gallon Kits 40 lbs. A, 8 lbs. B
Drum Kits 400 lbs. A, 80 lbs. B

STORAGE:

Store at 55° - 90°F (13° - 32°C) in a dry location. Unopened containers will have a shelf life of 12 months, from shipping date, when properly stored at room temperature. Keep containers tightly sealed after use.

SAFETY PRECAUTIONS:

Use in a well-ventilated area. Avoid contact with skin using protective gloves and protective clothing. Repeated or prolonged contact on the skin may cause an allergic reaction. Eye protection is extremely important. Always use approved safety glasses or goggles when handling this product.

IF CONTACT OCCURS:

Skin: Immediately wash with soap and water. Remove contaminated clothing and launder before reuse. Seek qualified medical attention if allergic reactions occur.

Eyes: Immediately flush with water for at least 15 minutes. Call a physician.

Ingestion: If swallowed, call a physician immediately. Remove stomach contents by gastric suction or induce vomiting only as directed by medical personnel. Never give anything by mouth to an unconscious person.

Refer to the Material Safety Data Sheet before using this product.

NON-WARRANTY "Except for a warranty that materials substantially comply with the data presented in Manufacturer's latest bulletin describing the product (the basis for this substantial compliance is to be determined by the standard quality control tests generally performed by Manufacturer), all materials are sold "AS IS" and without any warranty express or implied as to merchantability, fitness for a particular purpose, patent, trademark or copyright infringement, or as to any other matter. In no event shall Manufacturer's liability for damages exceed Manufacturer's sale price of the particular quantity with respect to which damages are claimed."